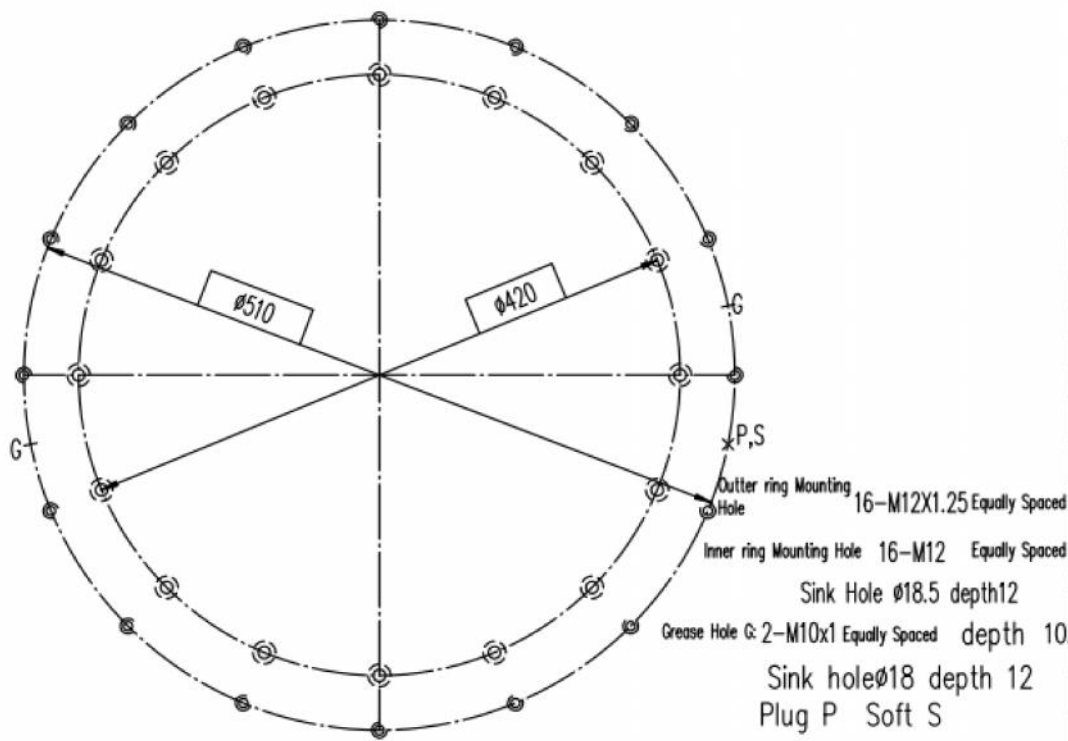


Module	m	4
No. of teeth	Z	96
Modification Coefficient	x	+0.375
Tooth Profile Angle	$\alpha$	20°
Trans-number of teeth k	k	12
Base tangent length	W	142.20 <sup>+0.48</sup> / <sub>+0.224</sub>
accuracy class		10FH-GB/T110095



- 1 AXIAL CLEARANCE Min 0.06 Max 0.2 ;
- 2 Teeth Hardness HRC56±4 ;
- 3 INSTALL NAME PLATE ON THE FACE OF INNER RING, SIGN 013.20.465 AND FACTORY NUMBER AFTER THE ASSEMBLY

09	Oil Cup	M10x1	2				
58	Seal		1	NBR I-3	0.113	0.113	Legth 1620
68	Seal		1	NBR I-3	0.106	0.106	Legth 1520
79	Plug		1	Steel 45-GB/T699	0.0406	0.0406	
19	Tapered Pin	∅8 x 35	1	Steel 45-GB/T699	0.0101	0.0101	Standard
06	Separator		65	Nylon 1010-HG2-869	0.0017	0.115	
04	Ball Bearing	∅19.05 (3/4in)	65	Steel GCr15-GB/T18254	0.0282	1.86	
02	Inner Ring		1	Steel 50Mn-GB/T699	15.5	15.5	
01	Outer Ring		1	Steel 50Mn-GB/T699	14.8	14.8	

No.	Name	QTY	MATERIAL	UNIT WEIGHT	Gross (kg)	ATTENTION
Single Row Cross Roller Slewing Bearing				013.20.465		
				Weight (kg)		
 Eurograb.nl				S	32.5	—